

Kemlite®



FAST GRAB FRP ADHESIVE

*#1 Recommended Adhesive
in the Industry*



- Formulated with proprietary emulsion polymers specifically designed for FRP substrates
- Fast Grab – Superior bonding power
- Minimizes the need for extended bracing
- VOC-Compliant – Installer-friendly
- Nonflammable, no harmful fumes and no offensive odor
- Water cleanup & easy to use

Titebond® Solvent Free Fast Grab FRP Adhesive

Physical Properties (Typical)

Type Proprietary emulsion polymer
State Low viscosity mastic
Color Light beige
Solids 67%
Viscosity 100,000 cps

Calculated VOC (less water): 2.6 g/L
Weight/gallon 10.6 lbs
Flashpoint >200°F
Freeze/thaw stability Passes 5 cycles
Storage life 12 months in tightly closed containers at 75°F

Application Guidelines

Application temperature 50°F to 90°F
Service temperatures 0°F to 110°F
Method of application V-notch trowel 3/16" wide x 1/4" deep, spaced 1/2" c.c.
Coverage 40-50 sq. ft. per gallon
Working time 60 minutes at 70°F
Working surfaces Surface must be dry and free of any material that may deter adhesion. Cut and fit all materials before applying adhesive. Spread adhesive over entire back of panel—not to the actual wall. Place panel against surface. Press firmly over entire surface. Bracing may be required if walls are not straight.
Cleanup Tools and excess adhesive may be cleaned with water while wet. If adhesive has dried, use mineral spirits. Follow solvent vendor's precautions when using solvents. NOTE: Test solvent in an out-of-the-way area to make sure it will not mar or attack the surface.

Product

- Specifically formulated for FRP applications
- Nonflammable—no offensive odor
- Environmentally safe—solvent free
- Quick grab—minimal bracing
- Freeze/thaw stable
- Passes the "butter" test

Limitations

For best results, store Titebond Solvent Free FRP Adhesive above 50°F. Do not store product outside if temperature is below 50°F. Product must be stored inside a climate controlled area that is above 50°F. Do not use over new concrete block (uncured), sealed concrete, treated plywood, blueboard, metal, plastic, or other non-porous materials. For these substrates, we recommend Titebond Solvent Based FRP Adhesive. For use on freezers and any other application other than FRP, call Tech Service at 1-800-347-GLUE. KEEP FROM FREEZING.

Ordering

Cat. No.	Size	UPC Code	Weight	Pails Per Pallet
R53809	4 Gallon Plastic Pail	0 3708304054 8	51	36
I 2 of 5	36 Pails/Skid	200 3708304054 2	NA	NA

Caution Statement

CAUTION: EYE AND SKIN IRRITANT. Do not swallow. Do not allow eye contact or prolonged skin contact. **First Aid:** If swallowed, do not induce vomiting; contact physician. If eye contact occurs, flush eyes with water for 15 minutes. Wash skin contact areas with soap and water. If irritation from eye or skin contact areas persists, contact physician. For additional information, refer to Material Safety Data Sheet. KEEP OUT OF THE REACH OF CHILDREN.

Distributed by **Kemlite®**

www.kemlite.com

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Form 6628 (1090)