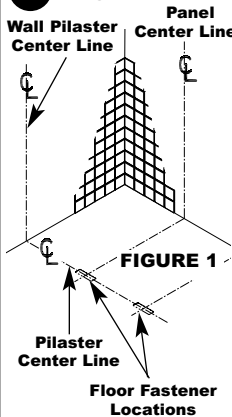


Sentinel Series 400 - Overhead Braced

1 Inspection

The components for this project have been custom fabricated. They are guaranteed with respect to manufacture and workmanship and were inspected at the factory. Before beginning work, the units should be inspected. If damage occurred in transit, report immediately to the freight company or other agencies that may have caused the damage.

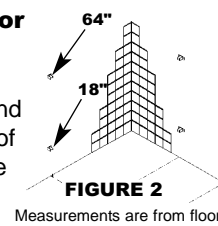
2 Layout



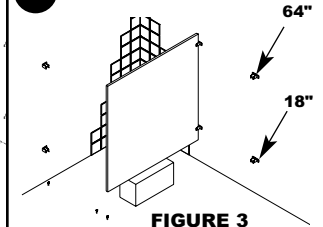
- Review shop drawings and packing lists that have accompanied this job.
- Before proceeding, confirm that backing of walls and floor is adequate to support secure mounting of the toilet compartment units.
- Establish and mark pilaster center line from back wall.
- Establish and mark panel center lines for wall brackets.
- Establish pilaster floor fastener locations from side wall according to shop drawings.
- Mark wall for bracket holes using single or double ear brackets as templates.

3 Wall & Floor Brackets

- Drill holes for wall brackets and floor fasteners of appropriate size for fasteners supplied.
- Insert anchoring devices in walls and floor. Secure wall brackets.
- Insert expansion shields or other floor and wall fasteners. Place shoe clip flat on floor then "L" bracket inside of the crevice. Fasten with #14 x 1-3/4" phillips head sheet metal screws. See figure 5.

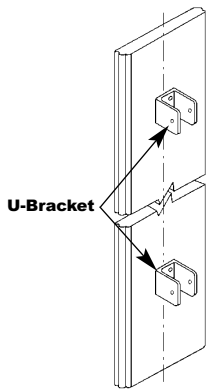


4 Position Panel



- Place panel on a support, 12" above the floor.
- Set it into wall brackets, but do not fasten panel at this time.

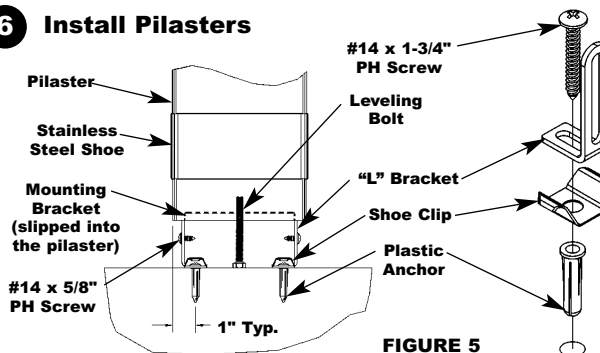
5 Pilaster Preparation



- Align U-brackets in position on rear of pilasters. **Refer to layout drawings.**
- Fasten U-brackets to pilasters with sheet metal screws.
- Pilasters at wall do not require U-brackets but should be prepared for wall (and floor fastening) as required by compartment layout.

FIGURE 4

6 Install Pilasters



- Slide stainless steel shoe carefully over mounting end of pilaster and leave appr. 5" above end.
- Thread leveling bolt into mounting bracket at bottom of pilaster. Place pilaster between "L" brackets, fasten loosely with screws at predrilled locations at each side.

FIGURE 5

7 Securing Pilasters

Pilasters must be both plumb and level. To assist in leveling, headrail may be lightly positioned across adjacent pilasters.

- Plumb pilaster and fasten pilaster to panel using #14 x 5/8" sheet metal screws.
- Establish door opening by setting pilaster mountings to desired position.

8 Headrail, Panel Fastening & Shoe Positioning

- Level the pilasters from one compartment to the next by adjusting leveling bolt. See figure 5.
- Tighten #14 x 5/8" screws on each side of mounting brackets and "L" brackets.
- Establish top door opening by drilling holes through rear of headrail into pilasters, and secure with screws.
- Slide stainless steel shoe down to floor level, firmly engaging shoe clips.
- Fasten panel to wall brackets using #14 x 5/8" sheet metal screws.
- Remove panel support device.
- To ensure rigidity, install headrail between end pilaster and wall by securing U-brackets above end panel to inner surface of headrail and on the opposing wall surface.

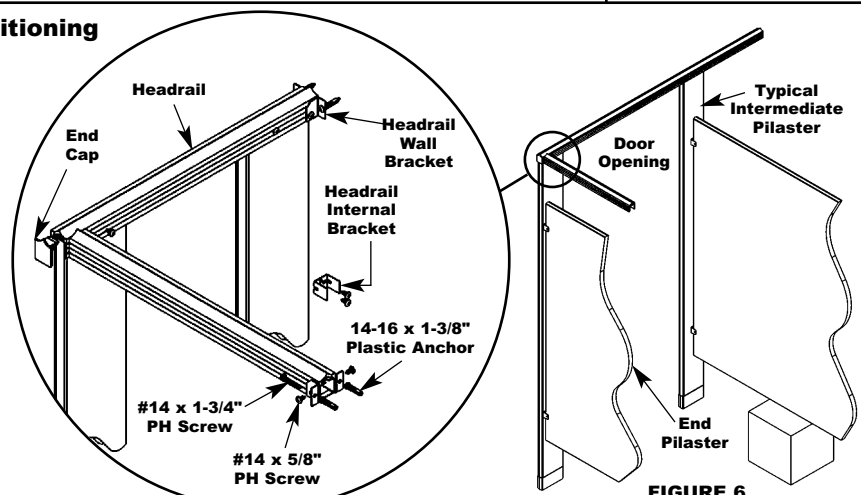


FIGURE 6

Sentinel Series 400 - Overhead Braced continued

9 Hinge Assembly & Door Hanging

A. Install hinges to front pilasters.

Note: The top hinge has nylon bushing with "MILLS" imprinted on it. Hinge must be installed in the top position.

B. Install pin thru cam to bottom hinge as shown in figure 7. Put on nut but do not tighten at this time.

C. Place door bottom onto bottom hinge pin. Tilt door and align door top with pilasters top hinge.

D. Insert top hinge pin in top of door and through nylon bushing. Gently tap hinge pin until it is seated in tubular clip within door.

E. Set door to desired "at rest" position and fully tighten nut on bottom hinge pin to set the position.

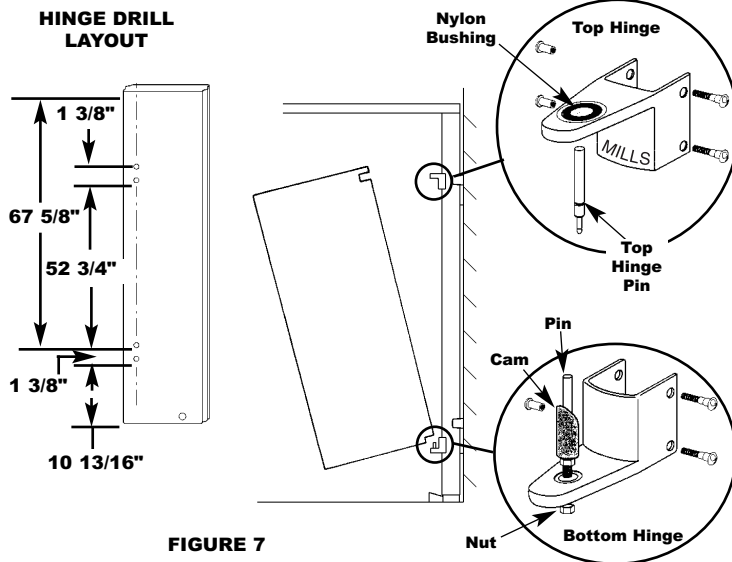


FIGURE 7

10 Concealed Latch Assembly

A. Install concealed latch in prepunched hole on door as shown in Figure 8.

B. Insert lock bolt into the door end guide hole. Push the lock bolt in until it locks into the slide latch.

C. Install strike/keeper on pilaster. Align the center of the strike/keeper on bolt.

D. For outswing doors, install door pull on outside of door.

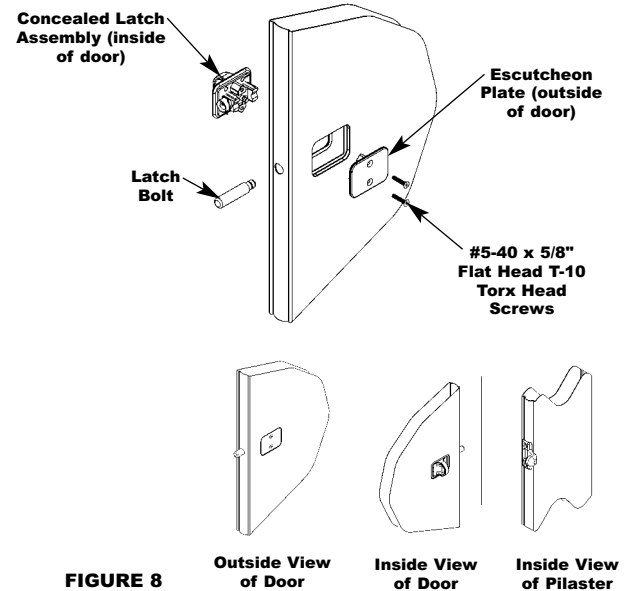


FIGURE 8

Emergency Access

Lift door causing latch bolt to clear keeper and open.

11 Miscellaneous Hardware

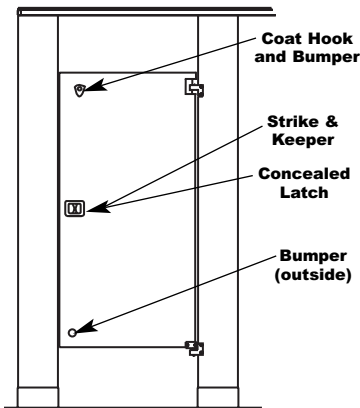


FIGURE 9 (inside view)

A. Install coat hooks with rubber tips for inswing doors, inside of door 3" down from top and over from edge opposite the hinge side.

B. For ADA compartments mount door hook, center of door, 48" to 52" off of finished floor. (recommended only)

C. Install door bumper for outswing doors on the outside of the door, 3" up from bottom and over from edge opposite the hinge side.

12 Care and Maintenance of Toilet Partitions

In order to provide toilet partitions with the proper care and maintenance, the following instructions must be followed.

A. All surfaces must be kept clean with water and a mild soap solution only. The finish must be wiped dry following cleaning.

B. In high humidity areas, the rooms must be properly ventilated.

C. Hosing down or wet washing of these units may cause water absorption and damage.

D. For maximum protection periodic application of any standard furniture wax will be beneficial.

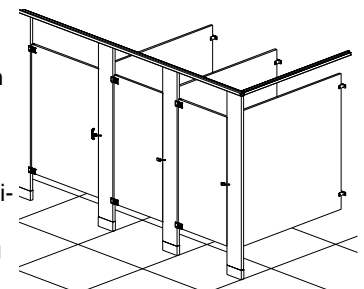


FIGURE 10

WARNING

Under no circumstances should these components be subjected to:
 - Abrasive powders or pads - Water closet cleansers - Ceramic tile cleansers
 - Solutions containing more than 1% by volume of ammonia
 - Solutions containing acids or lye - Solutions containing enzymes

Attention to work progress during new construction or renovation is important. Other trades and cleaning services may use agents for ceramics and tiles that will damage these components.